Translation





PCT

540 949

INTERNATIONAL PRELIMINARY EXAMINATION REPORT

(PCT Article 36 and Rule 70)

24 JUN 2005

Applicant's or agent's file reference 02229/WO	FOR FURTHER ACTION	See Notific Preliminary	cation of Transmittal of International Examination Report (Form PCT/IPEA/416)
International application No. PCT/EP2003/011277	International filing date (day/n		Priority date (day/month/year)
	11 October 2003 (11.1	.0.2003)	24 December 2002 (24.12.2002)
International Patent Classification (IPC) or n B23K 26/38, 26/40, B60R 21/20	ational classification and IPC , B29C 59/16		
Applicant JOHNSON	CONTROLS INTERIOR	RS GMBH	& CO. KG
This international preliminary exami and is transmitted to the applicant ac	nation report has been prepared cording to Article 36.	by this Intern	ational Preliminary Examining Authority
2. This REPORT consists of a total of	6 sheets, including	ng this cover sl	heet.
anichded and are the basis for	ed by ANNEXES, i.e., sheets of this report and/or sheets contai Administrative Instructions und	ning rectificat	on, claims and/or drawings which have been tions made before this Authority (see Rule
These annexes consist of a tot	tal of sheets.		
3. This report contains indications relat	ing to the following items:		
I Basis of the report			
II Priority			
III Non-establishment o	f opinion with regard to novelty	, inventive ste	p and industrial applicability
IV Lack of unity of inve			
V Reasoned statement citations and explana	under Article 35(2) with regard ations supporting such statemen	to novelty, inv	ventive step or industrial applicability;
VI Certain documents of	ited		,
VII Certain defects in the	e international application		
VIII Certain observations	on the international application		
Date of submission of the demand	Date of	completion o	f this report
08 April 2004 (08.04.2	004)	12 /	April 2005 (12.04.2005)
Name and mailing address of the IPEA/EP	Author	zed officer	
Facsimile No.	Telepho	one No.	

Form PCT/IPEA/409 (cover sheet) (July 1998)



International application No.

PCT/EP2003/011277

	of the re	•		
1. With	regard to	the elements of the international application:*		
\boxtimes	the inter	mational application as originally filed		
Ø	the desc	eription:	}	
	pages	1-10	, as originally filed	
	pages		, filed with the demand	
	pages	, filed with the letter of		
\square	the clair			
			, as originally filed	
	pages pages	, as amended (together with any sta	etement under Article 19	
	pages	, a month (organism march)	, filed with the demand	
	pages	, filed with the letter of	_,	
K 2				
	the drav	•		
	pages	1-2	, as originally filed	
	pages		, filed with the demand	
	pages	, filed with the letter of		
	the seque	ence listing part of the description:		
	pages		, as originally filed	
	pages			
ŀ	pages	, filed with the letter of		
2. With regard to the language, all the elements marked above were available or furnished to this Authority in the language in wh the international application was filed, unless otherwise indicated under this item. These elements were available or furnished to this Authority in the following language which the language of a translation furnished for the purposes of international search (under Rule 23.1(b)).				
	the language of publication of the international application (under Rule 48.3(b)). the language of the translation furnished for the purposes of international preliminary examination (under Rule 55. or 55.3).			
3. With	With regard to any nucleotide and/or amino acid sequence disclosed in the international application, the internation was carried out on the basis of the sequence listing:			
	contai	ned in the international application in written form.		
	filed to	ogether with the international application in computer readable form.		
	furnisl	hed subsequently to this Authority in written form.		
	furnisl	hed subsequently to this Authority in computer readable form.		
		statement that the subsequently furnished written sequence listing does not go beyon ational application as filed has been furnished.	d the disclosure in the	
		tatement that the information recorded in computer readable form is identical to the wri- furnished.	tten sequence listing has	
4.	The at	mendments have resulted in the cancellation of:		
	Ц	the description, pages		
}	Щ	the claims, Nos.		
		the drawings, sheets/fig		
5.		eport has been established as if (some of) the amendments had not been made, since they had the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).**	ave been considered to go	
in t		t sheets which have been furnished to the receiving Office in response to an invitation under rt as "originally filed" and are not annexed to this report since they do not contain		
	-	ment sheet containing such amendments must be referred to under item 1 and annexed to this	report.	

Internation Internation No.
PCT/EP2003/011277

IV. Lack of unity of invention	
1. In response to the invitation to restrict or pay additional fees the applicant has:	
restricted the claims.	
paid additional fees.	
paid additional fees under protest.	
neither restricted nor paid additional fees.	
2. This Authority found that the requirement of unity of invention is not complied with and chose, according to Rule 68.1,	ı
3. This Authority considers that the requirement of unity of invention in accordance with Rules 13.1, 13.2 and 13.3 is	
complied with.	
not complied with for the following reasons:	
	•
	1
 Consequently, the following parts of the international application were the subject of international preliminary examination in establishing this report: 	Š
all parts.	
the parts relating to claims Nos1-6, 13-15	
·	1

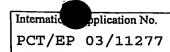
Supplemental Box

(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: IV. 1

- 1. The Examining Authority has found that the international application contains several inventions not linked by a single general inventive concept (PCT Rule 13.1). Each of the recognized inventions has the following technical effect:
 - (I) Claims 1-6, 13-15: Method for producing a weakened area in a flat textile structure and a flat textile structure, so as to incorporate a regular weakened area
 - (II) Claims 1, 4-6, 13-15: Method for producing a weakened area in a flat textile structure, wherein the holes are partly in the form of perforations such that, when the surface is rough, the weakened area is invisible.
 - (III) Claims 1, 5-6, 13-15: Method for producing a weakened area in a flat textile structure by means of inclined holes, so as to incorporate a reliable weakened area.
 - (IV) Claims 1, 7-12, 16:

 Method for producing a lining part provided with a fabric-backed airbag outlet flap, holes being introduced into the thread of the lining part so as to incorporate a weakened area, wherein the lining part is then applied to a support part, so as to produce a fabric-backed lining part having a weakened area, for



Supplemental Box
(To be used when the space in any of the preceding boxes is not sufficient)

Continuation of: IV. 1

a vehicle.

The reasons are given below.

2. The subject matter of independent claim 1 is already known. Document EP-A-1 213193 (D1) discloses a method for producing a weakened area (column 1, lines 15-19) in a flat textile structure (column 1, line 54) by partly removing the textile material by a laser treatment (column 2, lines 21-23), wherein holes (paragraph [0013)] disposed in a line (column 2, lines 8-10) at a distance from each other are introduced into the thread of the flat textile structure. Document D1 also discloses the subject matter of claim 2.

The unity of invention requirement (PCT Rule 13.1) is therefore not met insofar as there is no technical relationship involving one or more of the same or corresponding special technical features (PCT Rule 13.2) among the subjects of the groups of dependent claims 2-16.

3. Since the applicant did not pay additional fees for the second invention, that is invention (ii), during the search phase, and also did not pay additional fees for the preliminary opinion regarding inventions (II)-(IV), the preliminary opinion is established only for the first invention (see points 3. and 4. in Box V).

Internati	application No.
PCT/EP	03/11277

1	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability;
	citations and explanations supporting such statement

Statement			
Novelty (N)	Claims	3-6,15	YES
	Claims	1-2,13-14	NO
Inventive step (IS)	Claims		YES
	Claims	1-6,13-15	NO
Industrial applicability (IA)	Claims	1-6, 13-15	YES
	Claims		NO

2. Citations and explanations

1. Observation

Claim 13 is not clear (PCT Article 6). Claim 13 defines a flat textile structure treated using the method according to claim 1 (for example). However, it is not clear from this definition which of the features of the flat structure are defined in claim 13.

It is clear from the description and claim 1 that the flat textile structure has the following features: threads into which holes arranged in a line at a distance from each other are introduced.

For the purpose of the present preliminary report claim 13 was examined as if it contained these additional features (see point 4. below).

2. Documents cited:

Reference is made to the following documents:

D1: EP-A-1 213 193 (EISSMANN GMBH FA) 12 June 2002 (2002-06-12)

D2: EP-A-0 711 627 (TIP ENG GROUP INC) 15 May 1996 (1996-05-15).

3. Claims 1-6

Document EP-A-1 213193 (D1) discloses a method for producing a weakened area (column 1, lines 15-19) in a flat textile structure (column 1, line 54) by partly removing the textile fabric by means of a laser treatment (column 2, lines 21-23), wherein holes (paragraph [0013]) arranged in a line (column 2, lines 8-10) at a distance from each other are introduced.

The subject matter of claim 1 is therefore not novel (PCT Article 33(2)).

Dependent claims 2-6 contain no features which, combined with the features of any claim to which they refer, meet the PCT requirements for novelty and inventive step (PCT Article 33(2) to (3)). See D1 for claims 2 and 4; claims 3 (to be sure that several holes/perforations are produced in the thread) and 5-6 (another possible way of orienting the perforations not having a special technical effect) contain measures which are routine for a person skilled in the art.

4. Claims 13-15

Document EP-A-1 213193 (D1) discloses a flat textile structure (column 1, line 54) having threads into which holes arranged in a line (column 2, lines 8-10 and paragraph [0013]) at a distance from each other are introduced, which is treated using the method

according to claim 1 (see point 3. above).

Consequently, the subject matter of claim 13 is not novel (PCT Article 33(2)).

Dependent claims 14-15 contain no features which, combined with the features of any claim to which they refer, meet the PCT requirements for novelty and inventive step (PCT Article 33(2) to (3)). See document D1 or D2 with regard to claim 14; claim 15 contains a measure which is routine for a person skilled in the art.